

## Technical change HDC crimp tool settings

Dear Madam or Sir,

the below listed articles will be supplied in a modified revision. Please pass this product information on to your employees and, if needed, to your customers. All modifications are performed for reasons of product improvements.

### 1. Initial situation

The settings of the crimp tool (order no. 2592650000 HDC MBUS CT X/D.0.6/1.0) have been specially determined for the crimp contacts of the ModuPlug field attachable data connector.

### 2. Technical change

The setting values for the individual crimp contacts has been adjusted.

Old version				New version			
Type	Order No.	Locator position	0.98 mm Setting	Type	Order No.	Locator position	0.98 mm Setting
HDC MBUS8 M AWG26-24	2565940000	2	0.74	HDC MBUS8 M AWG26-24	2565940000	2	0.7
HDC MBUS8 F AWG26-24	2565950000		0.83	HDC MBUS8 M AWG26-24	2565940000		0.75
HDC MBUS8 M AWG26-24	2565940000		0.90	HDC MBUS8 F AWG26-24	2565950000		0.8
HDC MBUS8 F AWG26-24	2565950000		0.97	HDC MBUS8 M AWG22	2565960000		0.85
HDC MBUS8 M AWG22	2565960000			HDC MBUS8 F AWG22	2565970000		
HDC MBUS8 F AWG22	2565970000			HDC MBUS8 M AWG20	2565980000		
HDC MBUS8 M AWG20	2565980000			HDC MBUS8 F AWG20	2565990000		
HDC MBUS8 F AWG20	2565990000						
Type	Order No.	Locator position	0.98 mm Setting	Type	Order No.	Locator position	0.98 mm Setting
HDC MBUS4 M AWG26-24	2565880000	1	0.77	HDC MBUS4 M AWG26-24	2565880000	1	0.77
HDC MBUS4 F AWG26-24	2565890000		0.87	HDC MBUS4 M AWG26-24	2565880000		0.87
HDC MBUS4 M AWG26-24	2565880000		0.90	HDC MBUS4 F AWG26-24	2565890000		0.90
HDC MBUS4 F AWG26-24	2565890000		0.97	HDC MBUS4 M AWG22-20	2565900000		0.97
HDC MBUS4 M AWG22-20	2565900000		1.22	HDC MBUS4 F AWG22-20	2565910000		1.1
HDC MBUS4 F AWG22-20	2565910000			HDC MBUS4 M AWG22-20	2565900000		
HDC MBUS4 M AWG22-20	2565900000			HDC MBUS4 F AWG22-20	2565910000		
HDC MBUS4 F AWG22-20	2565910000			HDC MBUS4 M AWG18	2565920000		
HDC MBUS4 M AWG18	2565920000			HDC MBUS4 F AWG18	2565930000		
HDC MBUS4 F AWG18	2565930000			HDC MBUS4 M AWG18	2565920000		
HDC MBUS4 M AWG18	2565920000			HDC MBUS4 F AWG18	2565930000		
HDC MBUS4 F AWG18	2565930000						

### 3. Reason for change

Optimization of the setting values on the crimping tool

### 4. Availability

The modified mounting instructions are now included at the field attachable data connectors (order no. 2427900000, 2427910000, 2427920000, 2427930000).

## 5. Affected parts

See 3. and 4.

## 6. Data

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We are very sorry for all the inconveniences caused and doing everything to adjust this product change as smooth as possible without big influence on delivery times and general functions.

For further questions please contact your sales office directly. All contacts for sales representatives are available here: [www.weidmueller.com/contact](http://www.weidmueller.com/contact)

Best regards

Product Management

Weidmüller Interface GmbH & Co. KG

Klingenbergsstraße 16, 32758 Detmold, Germany

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We look forward to sharing ideas with you – **Let's connect.**